



Dart Aerospace Ltd.
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D3642-1**Job Sheet 183367****Part No:** D3642-1**Job Qty:** 4 ea**Part Name:** Doubler**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/17/18**Job Tracking No:****Due Date:** 9/28/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/28/18	0.00	0.00	Start Up Waterjet		SEP 18/09/2018
100	Waterjet	4 pcs		9/28/18	0.00	0.36	Waterjet1		SEP 18/09/2018
110	QC	4 pcs		9/28/18	0.00	0.00	QC2 Waterjet-2		SEP 18/09/2018
120	QC	4 pcs		9/28/18	0.00	0.00	QC8-3		SEP 20 2018 68
130	HandFinish	4 pcs		9/28/18	0.00	0.23	HandFinish1		SEP 18/09/2018
140	QC	4 pcs		9/28/18	0.00	0.00	QC3		SEP 18/09/2018
150	Packaging	4 pcs		9/28/18	0.00	0.00	Packaging3	Stock	SEP 22 2018
160	QC21-SA	4 Ea		9/28/18	0.00	0.00	QC21		SEP 18-09-24

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.6656 sf (.1664 ea)	90-Start up Operation	M137626

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	57	0

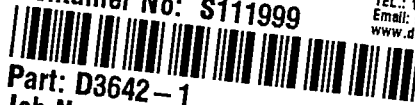
Part Specifications

Specifications could not be found.

Plex 9/17/18 10:19 AM Dart.Gagnon.Michelle



Container No: S111999



Part: D3642-1

Job No: 183367

Serial No/Batch: S111999

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/20/10

DART AEROSPACE LTD		Work Order:	183367
Description: Doubler		Part Number:	D3642-1
Inspection Dwg: D3642 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.125	+0.004/-0.001	Ø0.126	1		VSC-01	
Ø0.098	+0.004/-0.001	Ø0.099	1		13C-01	
0.35	+/-0.030	0.348	1			
1.25	+/-0.030	1.251	1			
1.700	+/-0.010	1.702	1			
2.15	+/-0.030	2.149	1			
3.05	+/-0.030	3.047	1			
3.95	+/-0.030	3.945	1			
4.078	+/-0.010	4.080	1			
4.85	+/-0.030	4.853	1			
5.20	+/-0.030	5.206	1			
0.343	+/-0.010	0.345	1			
0.40	+/-0.030	0.408	1			
1.30	+/-0.030	1.307	1			
3.35	+/-0.030	3.344	1			
3.47	+/-0.030	3.472	1			
3.79	+/-0.030	3.793	1			
3.959	+/-0.010	3.960	1			
4.08	+/-0.030	4.08	1			
4.60	+/-0.030	4.604	1			
1.537	+/-0.010	1.540	1			
3.28	+/-0.030	3.286	1			
3.80	+/-0.030	3.802	1			
3.915	+/-0.010	3.914	1			
0.450	+/-0.010	0.452	1			
4.066	+/-0.010	4.070	1			
4.20	+/-0.030	4.20	1			

Measured by:	SC	Audited by:		Prototype Approval:	N/A
Date:	18/09/20	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.19	New Issue	KJ/EC/DD	
B	08.12.01	Dimensions updated per Dwg Rev. B	KJ/EC	